

Figure 1

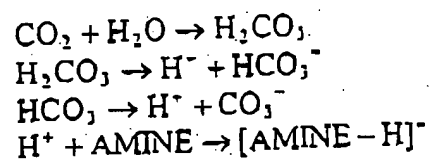
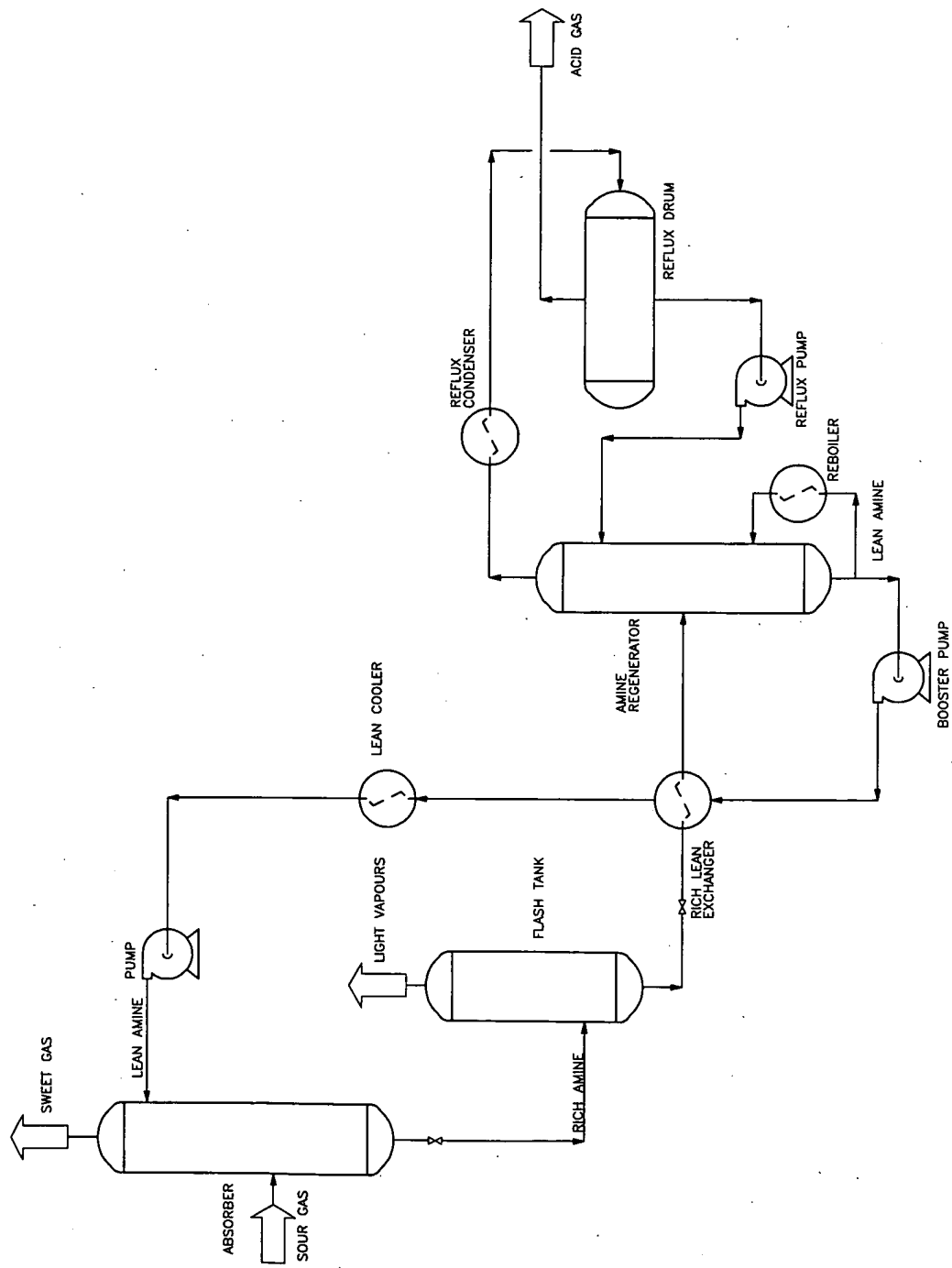
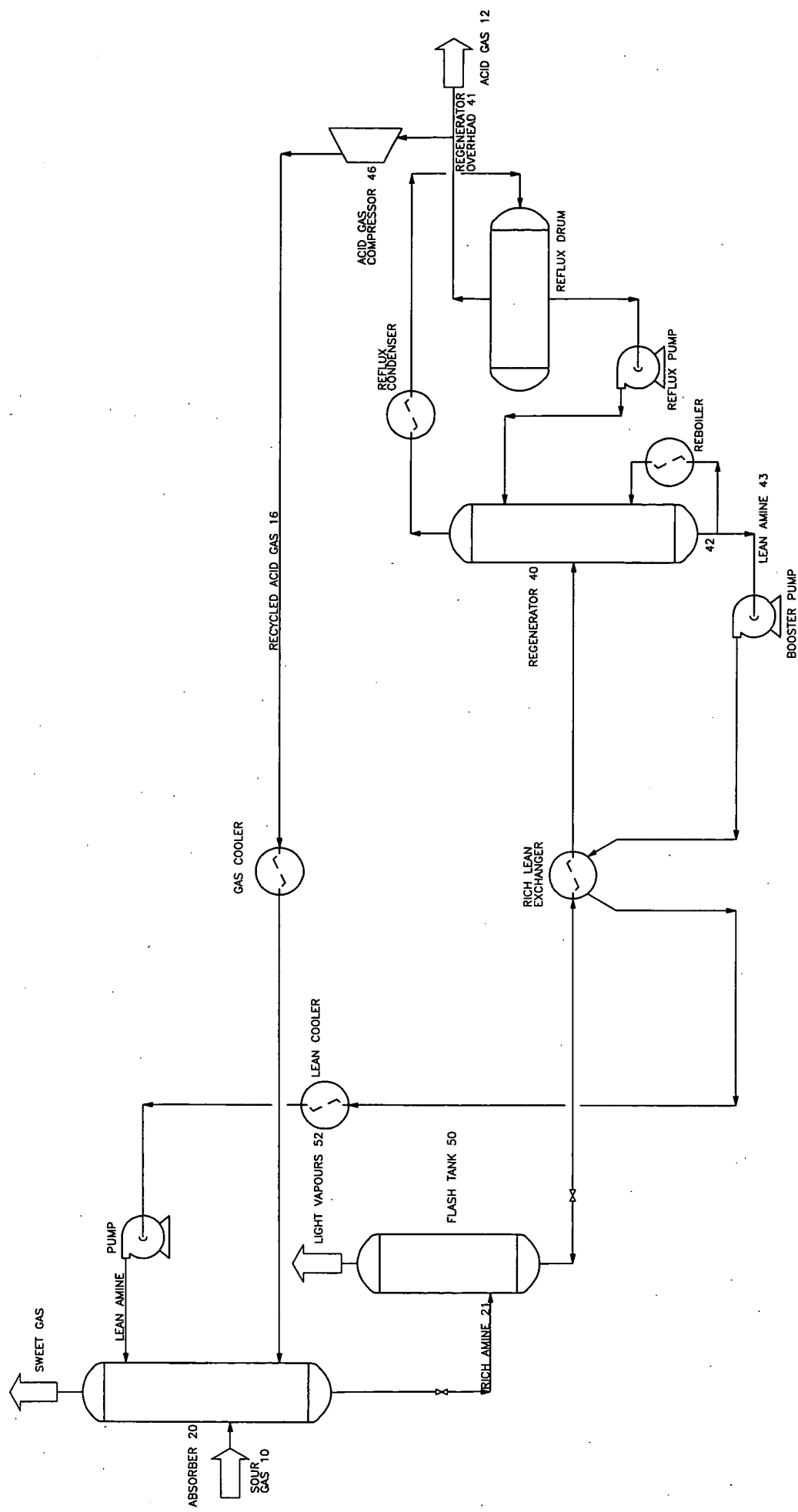


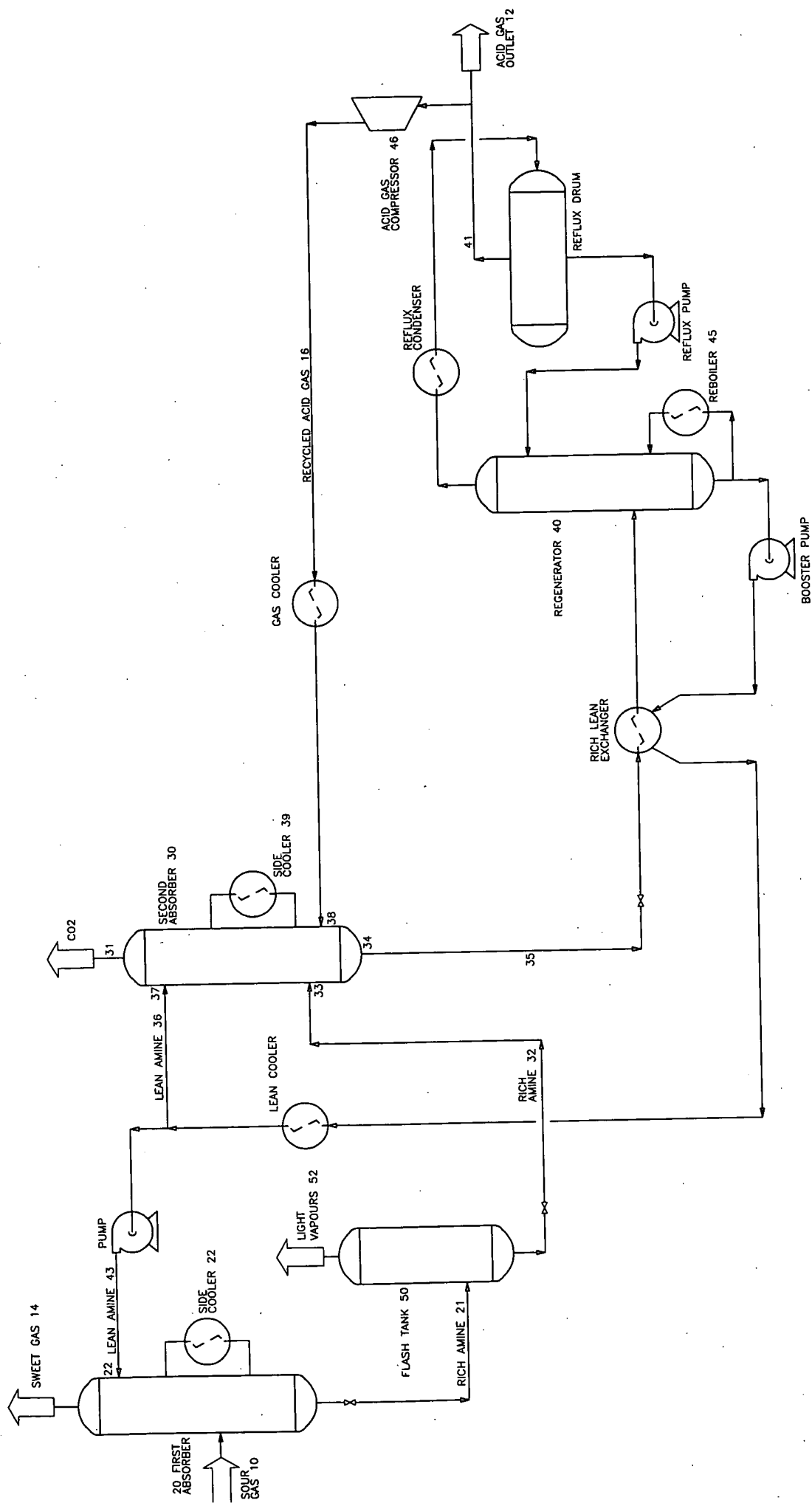
Figure 2



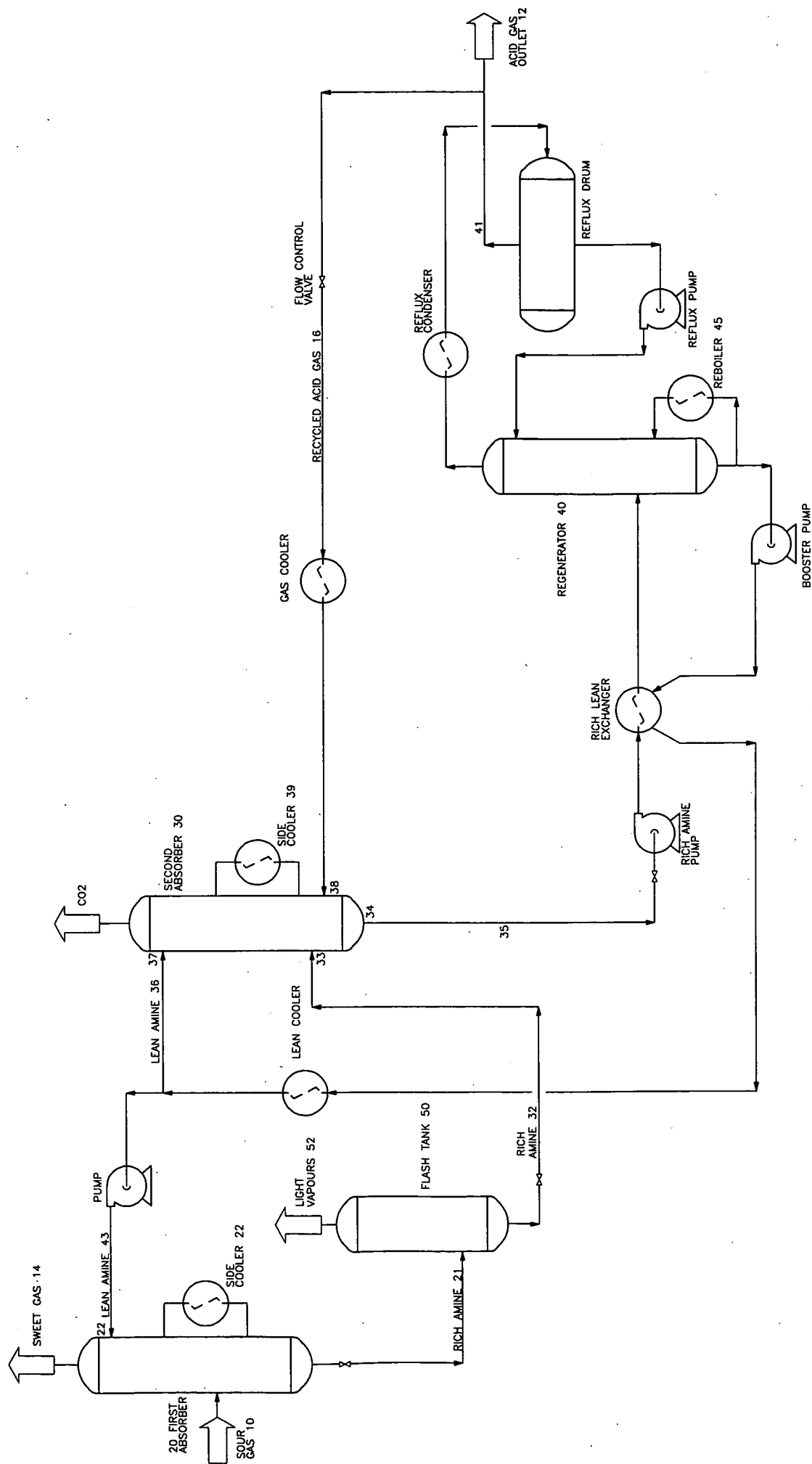
TYPICAL STANDARD AMINE PROCESS (PRIOR ART)
FIGURE 3



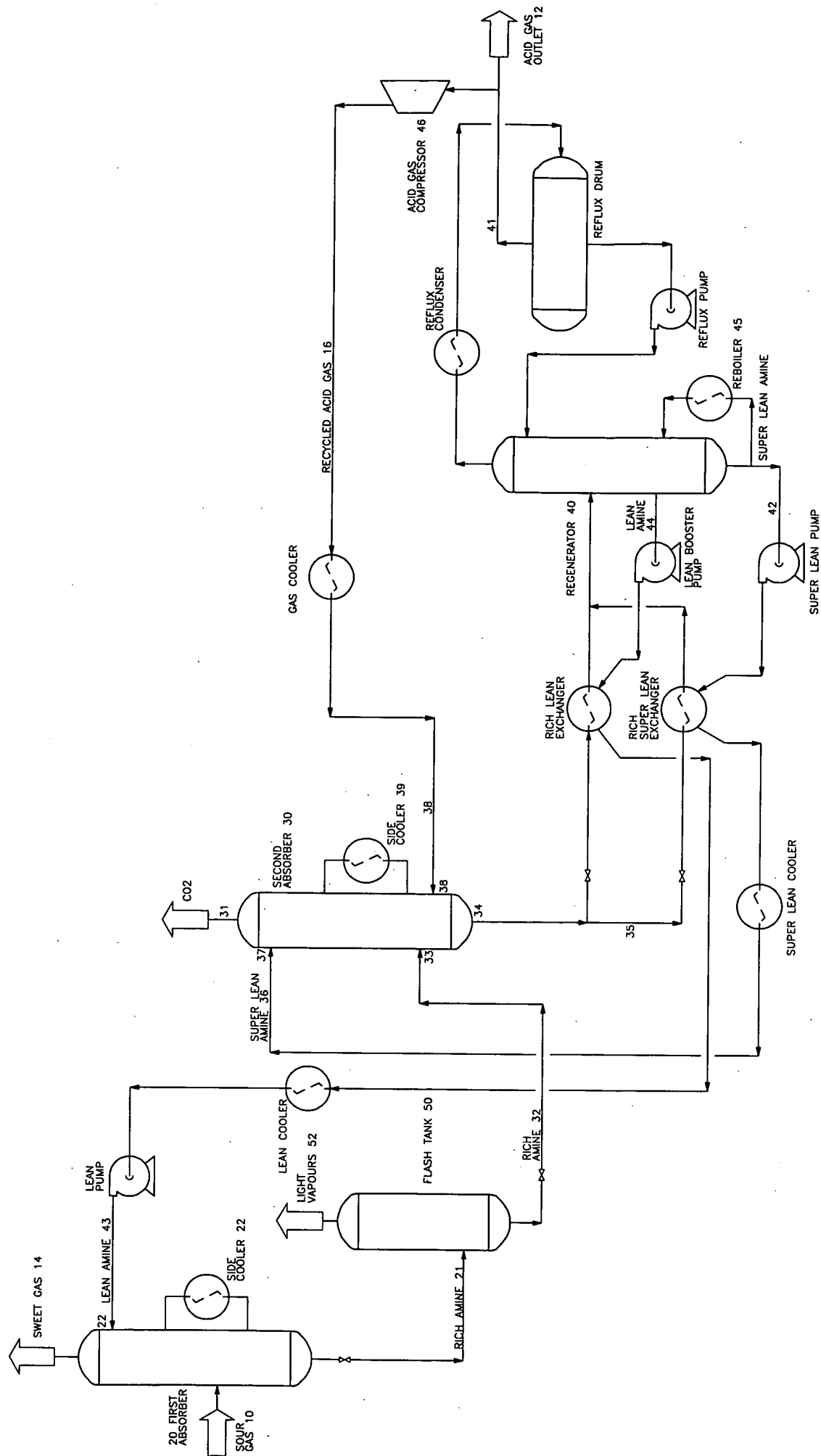
SIMPLE ACID GAS RECYCLE PROCESS
FIGURE 4



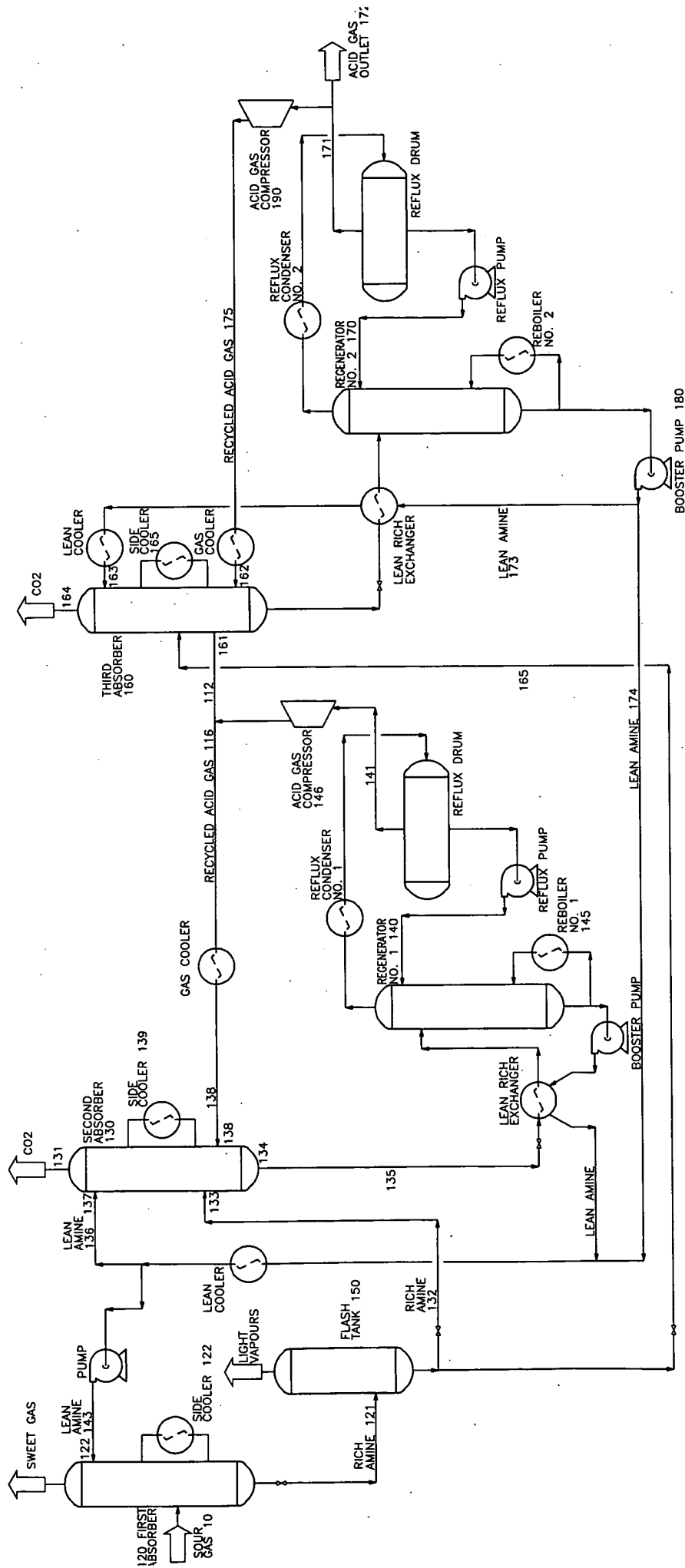
SINGLE EFFECT PROCESS - INTERMEDIATE PRESSURE SECOND ABSORBER
FIGURE 5



SINGLE EFFECT PROCESS – LOW PRESSURE SECOND ABSORBER
FIGURE 6



SINGLE EFFECT PROCESS WITH LEAN/SUPERLEAN SYSTEM
FIGURE 7



DOUBLE EFFECT PROCESS
FIGURE 8